

Category	PLANT	Sona Somic Lemforder Components Limited Gurgaon	Sona Okegawa Precision Forgings Ltd Gurgaon
	AWARD LEVEL	Award for TPM Excellence, Category A	Award for TPM Excellence – First Category: A
	YEAR	2011	2011
	STATUS		
Parameter	P	OEE increased from 69% to 86.9%.	OEE of Forge shop improved by 22%
		Machine breakdown frequency reduced by 93%.	OEE of machine shop increased by 7.2%
			No. of breakdowns reduced by 91.4%
	Q	Customer warranty return reduced by 60%.	No. of customer complaints reduced by 94.4%
		Customer complaint reduced by 93%.	In house defects reduced by 77.7%
	C	Manufacturing Expenses reduced from 12.8 to 7.1% of sales.	Manufacturing cost reduced by 5.47%
			Power cost reduced by 40.46%
			Inventory turn over ratio increased by 15.88 %
	D		• Delivery performance improved to 100% from 93%
	S	Major accident free from 2589 days.	Minor accidents reduced from 13 to 1
			Major accidents are controlled at ZERO
M		No. of suggestions increased by 38.4%	