

Category	PLANT	Endurance Technologies (Casting)	Endurance Technologies (Suspension)
	AWARD LEVEL	Award for TPM Excellence – First Category A	Award for TPM Excellence Category
	YEAR	2011	2011
Parameter	P	OEE increased to 96.76%	OEE increased to 96.63% from 79.2%
		Breakdown reduced to 19 from 1612	Output/Man increased to 45 from 24
			No of breakdowns reduced to Zero from 69
	Q	In-house Rejection reduced by 90%	Customer Complaints reduced to Zero from 25
		Customer Complaint reduced by 87.5%	Maturity warrant reduced to 1510 PPM from 2325 PPM
		Cost of poor quality reduced to 0.78 % of sale	In-house rejection reduced to 882 PPM from 4247 PPM
	C	Manufacturing Cost reduced by Rs 6.58	Manufacturing cost reduced by 0.63 times
	D	Delivery Adherence: 100%	Customer delivery adherence achieved 100%
			Inventory turns ratio increased to 45 from 22
	S	Major Accident : Zero	Major & Minor accidents reduced to Zero
Minor Accident: Zero			
M	Kaizen/Man/Month increased to 1.95	Kaizens per employee per year increased by 4 times	

