



Confederation of Indian Industry



**INSTITUTE
of QUALITY**
(Sponsored by AAI Limited)

FOCUSSED IMPROVEMENT

MOBETSU KAIZEN

WISHU HOZEN

SAFETY HEALTH
ENVIRONMENT

PLANNED MAINT

EDUCATION AND TRAINING

AUTONOMOUS MAINT

QUALITY

MAINTENAN

OFFICE TPM



TPM Slogans



Contributed by Members of TPM Club India





Foreword

CII TPM Club India is pleased to bring out the thought process of the members with the unique concept of “**Slogan Campaign**”.

80 companies participated in this Campaign with great enthusiasm and Zeal. This book – TPM Slogans - brings out the compilation of the slogans which were received by us; with some small changes to make it look universally applicable for all companies. There were 3 categories and a total of 714 slogans were nominated by the members.

Category	No. of Slogans
Based on General aspects of TPM	326
Based on TPM Pillar Concept	205
Based on TPM Circle Concept	183

We sincerely thank the members who participated and contributed for the growth of TPM.

1. A G Industries Pvt Ltd, Haridwar
2. Automotive Stampings and Assemblies Ltd
3. Bajaj Auto Ltd, Chakan
4. Bajaj Auto Ltd, Pantnagar
5. Bajaj Auto Ltd, Waluj-3 Wheeler
6. Bajaj Auto Ltd, Waluj-MCD
7. Steel Authority of India Limited, Bhilai



8. Brakes India Ltd – Nanjangud
9. Carborundum Universal Ltd, Thiruvottiyur
10. Chennai Petroleum Corporation Ltd, Nagapattinam
11. Chennai Petroleum Corporation Ltd, Manali
12. Delphi TVS Diesel Systems Ltd, Orgadam
13. Delphi TVS Diesel System Ltd, Uttarakhand
14. Durovalves India Pvt Ltd, Aurangabad
15. Endurance Technologies Ltd, Aurangabad
16. Endurance Technologies Ltd, Chakan
17. Endurance Technologies Ltd, Pune
18. Exide Industries Ltd, Hosur
19. Fenesta Building Systems, Bangalore
20. Fenesta Building Systems, Kota
21. Hampson Industries Pvt Ltd
22. Hero MotoCorp Ltd
23. High Technology Transmission Systems
24. Indian Oil Corporation Ltd, Haldia
25. Indian Oil Corporation Ltd, Barauni Refinery
26. IndianOil Corporation Ltd, Gujrat Refinery
27. IndianOil Corporation Ltd, Guwahati Refinery
28. ITC Filtrona Ltd, Bangalore
29. J K Tyre & Industries Ltd, Kankroli Tyre Plant



30. Jamshedpur Engineering & Machine Mfg Co
31. Jindal Saw Ltd, Nashik
32. JK Paper Ltd, Fort Songadh
33. JK Paper Mills, Rayagada
34. JK Paper Mills, Jaykaypur
35. JSL Stainless Ltd
36. Jyoti Plastic Works Pvt. Ltd
37. Larsen & Toubro Ltd
38. Lifelong India Ltd
39. Mahindra & Mahindra Ltd, Automotive Sector
40. Mahindra & Mahindra Ltd, Process Engg
41. Mahindra Hinoday Industries Ltd, Pune
42. Mahindra Navistar Engines Pvt Ltd
43. Marico Ltd, Pondicherry
44. Minda Industries Ltd, U S Nagar
45. Minda Industries Ltd, Switch Division
46. Neepaz v Forge (I) Ltd
47. Padma Cans & Closures Ltd, Dhaka, Bangladesh
48. Pepsi Foods Private Ltd, Channo
49. PepsiCo India Holdings Pvt Ltd, Mahul Plant
50. PepsiCo India Holdings Pvt Ltd, Snacks Division
51. Piaggio Vehicles Pvt Ltd

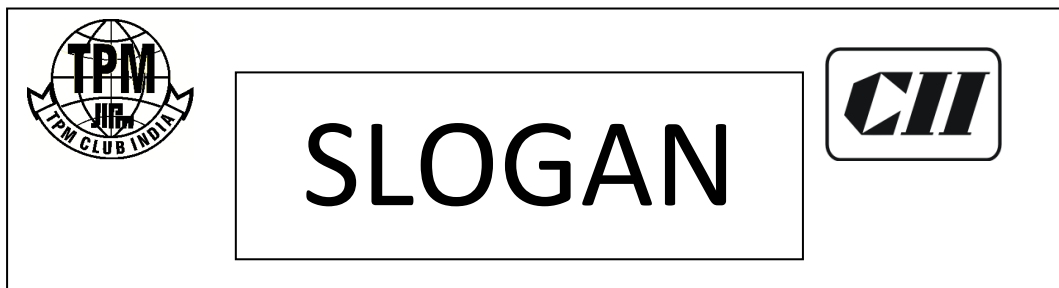


52. Saint-Gobain crystals India Ltd
53. Sarda Mines Pvt Ltd
54. SKF Technologies (India) Pvt Ltd, Bangalore
55. Sona Okegawa Precision Forgings Limited, Gurgaon
56. Sundaram-Clayton Ltd, Die Casting Division, Chennai
57. Taco Composites Ltd
58. Taco SCM
59. Tata Auto comp GY Batteries Ltd
60. Tata Cuto Comp Systems Ltd
61. Tata Metaliks Ltd, Kharagpur
62. Tata Motors Ltd, Car Plant Pune
63. Tata Motors Ltd, Ahmedabad
64. Tata Steel Processing & Distribution Limited, Jamshedpur
65. Tata Toyo Radiator Ltd
66. Tata Yazaki Auto Comp Ltd
67. Tayo Rolls Ltd
68. Telco Construction Equipment Co Ltd., Jharkhand
69. Trident Group, Barnala, Punjab
70. The Supreme Industries
71. Vardhman Textiles Ltd
72. Varroc Engineering Pvt. Ltd (VEPL-1)
73. Varroc Engineering Pvt. Ltd (VEPL-Corp)



74. Varroc Engineering Pvt. Ltd (Plant VI)
75. Varroc Engineering Pvt Ltd (Plant – III)
76. Varroc Polymers Pvt Ltd (Plant – IV)
77. Varroc Polymers Pvt Ltd E-4, MIDC, Aurangabad
78. Varroc Polymers Pvt Ltd, Greater Noida
79. Wheels India Ltd, Chennai
80. YKK India Pvt Ltd, Rewari

Members are free to use these Slogans for propagation of TPM inside their companies. The standard format in which you may print is given below. The size and dimension may vary depending on the content and the location of use.



Wishing all the companies, the very best.

Yogesh Munjal
Chairman, TPM Club India
2011



Category 1: Based on General aspects of TPM

1. TPM is a life line for each and every perfect industry.
2. In TPM it's all the way for Zero – Defects / Accidents/ Breakdowns.
3. Your future is BRIGHT, when the TPM you PRACTISE is RIGHT.
4. TPM is a circle with centre everywhere and circumference nowhere.
5. Don't be a fool, use TPM tool.
6. Remain cool and adopt TPM as a rule.
7. TPM adopt it, adopt it right, and adopt it right now.
8. Work together, work safely; move forward by taking TPM as a responsibility.
9. Increase production, improve quality, and reduce accident by using TPM wisely.
10. TPM is the foundation of factory.
11. TPM is the milestone of the factory.
12. TPM is the heart of the factory.
13. Every Person has mind ,TPM Support them from Behind.
14. TPM is the spinal cord of the factory.
15. TPM – Putting your standards all the time high, every time.
16. Think positive, think TPM.
17. TPM – Innovation beyond Experience.
18. TPM today, happiness always.



19. TPM is the systematic Way, to keep obstacles Away.
20. Adopt TPM & reduce defects in PPM.
21. TPM In, Losses Out.
22. Machine not tight, job not right.
23. Sun shines the world, TPM shines the organization.
24. Organization without TPM is like product without warranty.
25. No education - No career; No TPM - No profit.
26. Organization without TPM; Building without foundation.
27. TPM means Totally Profit Making.
28. Invest minutes for TPM; Gain hours for production.
29. TPM rules are your best tools.
30. No TPM – Know pain, Know TPM- no pain.
31. TPM comes in cans, I can, you can, we can.
32. TPM is a journey, not a destination.
33. TPM is a mission, not an intermission.
34. TPM is a value not a task.
35. TPM (Total Productive Maintenance) practice results TPM (Total Profit Making).
36. Fitness practices throw disease away – TPM practices throw losses away.
37. TPM is neither a tool nor a technique; it is a way of life.
38. Keep TPM in mind, success will come with the speed of wind.
39. TPM in ---- We Win.



40. In TPM, Failure is not an option.
41. TPM teaches a quality of work, Then our product get's new look.
42. TPM is creating new experience.
43. TPM improve to quality life, Quality improve to industry life.
44. Nose is sense organ for body; TPM is sense of industry.
45. Safety is important for human; TPM is important for industries.
46. Smile wins Hearts, TPM win awards.
47. Smile is for happiness, TPM is for worthiness.
48. TPM is our hand tool in the factory.
49. TPM is exercise to the company, product is our healthy body.
50. Engine is the Heart of vehicle; TPM is the Heart of industry.
51. Heart is the life to body; TPM is the life to industry.
52. Mother take care of a child, TPM take care of work life
53. Industry makes life for employees, TPM makes life for Industry
54. For heating the south - sun is required, for growing the industry - TPM is required
55. Experience makes mans perfect, TPM makes industry perfect.
56. Quality is dependent on Machine; Work is dependent on TPM.
57. Farmer is the backbone of a country; TPM is the backbone of an industry.
58. TPM reduces R.P.M, R- Rework loss, P- Production loss,M- Material defect.
59. TPM is a best tool to achieve the company goal.



60. If you know TPM pillar; you are a world's winner.
61. TPM is one, Benefits are thousands.
62. TPM-less organization is like boneless human.
63. Not required warranty & guaranty under TPM product.
64. Work may be whatever kind, let TPM maybe in your mind.
65. If industry is the eye; TPM will be the eyelash.
66. For life to live, Oxygen is required; for Industry to survive, TPM is required.
67. On the Strength of TPM – Expand your Business.
68. Stay on Top with TPM.
69. Punch a hole in your Cost of Production with TPM.
70. TPM - Word is small but benefit is large.
71. TPM starts from self.
72. T – Turning, P – Point for, M – Machines
73. T – Total employees
P – Participate with heart
M – to get More & More
74. Do TPM with zest and zeal
From Machines, Factory to Wheel.
75. TPM is the only tool to win the race, Keeping 5-S as its base.
76. World shines with sunshine, My Company shines with TPM.
77. T – True
P – Participative
M – Management
78. TPM the way to achieve excellence.



79. TPM shows the path to compete in global.
80. TPM is the factory of future.
81. TPM is the only way to success in 21st century.
82. TPM - Internal Journey towards Human Excellence.
83. TPM - Art of measuring, managing & manufacturing.
84. TPM creates
 - T-Trust in team
 - P-Prosperity by Participation
 - M-Management through motivation
85. TPM - The Art of People - Manufacturing for the People, by the People.
86. TPM - Treasure of Profit Management.
87. TPM teach more from less.
88. An Industry in Need is a TPM Indeed.
89. TPM - A Journey To Progress Mankind.
90. TPM - A Journey To Prosper Multifold.
91. TPM - Trusted Platform for Manufacturing.
92. Energy - our Wealth
Innovation - our Strategy
Excelling in TPM - our Motto.
93. TPM aims at creating a pleasant Environment.
94. TPM efforts are 3D (Dirty, Difficult & Dangerous) task to build clean, bright and safe workplace.
95. TPM achieves zero losses through small group activities.
96. TPM aims at restructuring the corporate culture.



97. TPM aims at culture change of an organization.
98. Giving something (PM of machines) is more important than getting something (Finished product).
99. Maintaining one's equipment by oneself, following TPM by everybody.
100. TPM - Team Passionately Maintains.
101. TPM - Together Push out Muda.
102. TPM - Tracking Planning Maintaining.
103. TPM is a culture.
104. Know TPM; Know Growth, No TPM; No Growth.
105. TPM Works! Smart Work.
106. Failure is the first step for victory
In TPM No Failure, Only Victory.
107. TPM Way is a smart way.
108. TPM = Bonding You and Me = We.
109. Absence of TPM makes no Excellence.
110. No TPM – Know BAD, Know TPM – No BAD.
111. A factory without TPM is like a ship without propeller.
112. Follow TPM, swallow BAD.
113. QM pillar a defect killer-Makes my company stronger.
114. The smallest good deed is better than the grandest good intention.
115. Be More Every Day.



116. TPM - Synergy Enabler
TPM - Total Passionate Manufacturing
TPM - An Innovation
TPM - Media of Knowledge sharing
117. TPM way - which keeps "BAD" away.
118. Whether we play a large or small role, by working together we achieve our objectives.
119. TPM is the way of high production
You find in its implementation
Go through this way
Get in the world's best position.
120. TPM - must, not an option
TPM - key to new innovation.
121. TPM is a right vehicle to excel
TPM is a good attendant locally
And too competent globally.
122. Right TPM attitude creates
New profit altitude.
123. Practice TPM as duty
Makes company a beauty.
124. TPM - a way to improve productivity and cleanliness.
125. Empowered Employees' Integrated Effort
Gets the Leadership - Zero Defect.
126. Latest beauty products for Machines - Red and White tags.
127. When scoring a duck is good! ZERO Accident, ZERO Breakdown, ZERO Customer complaint and ZERO Defect.
128. TPM: REACTIVE to PROACTIVE.



129. TPM brings Smile on the face of “Employees” & 👁-👁 (Vision) to “Employer”.
130. If we do not do TPM; with time, we will be only in the memory of people.
131. TPM is a Ladder, a management tool to manage resources of production, assets and gets the best of results.
132. TPM - Simple approach triggering positive thoughts.
133. TPM is based on the participation of all members, ranging from the top management to Frontline employees.
134. TPM makes Production up Cost Down.
135. “Little” Thought in TPM, Gives happiness a “Plenty”.
136. TPM Gives Sense of Achievement.
137. TPM – is change in Thinking: It’s a Winning Attitude.
138. TPM – Indicates Side of Winners or Looser.
139. Competitiveness enforce Nation’s future.
140. TPM enforce working culture.
141. Productivity is my Aim.
142. TPM is my Name.
143. Each one, Teach everyone, Adopting TPM is the best one.
144. TPM creates involvement and fulfill all commitments.
145. Let your future always shine. Think of TPM all the time.
146. TPM means Total Positive Moral.



147. TPM is the sky
As you like, as you fly
With continue process
You are on the high.
148. TPM is a milestone in Road to Improvement.
149. Kaizen makes company healthy, wealthy & rise.
150. Being unclean is a safety sin; Be sure your waste goes in the bin.
151. Education improves knowledge; TPM improves mindset.
152. TPM is good servant even for bad master.
153. TPM wherever; Failure never
WHY-WHY will lead to HIGH HIGH.
154. TPM pillars, Make all you leaders.
155. TPM is Multidimensional Activity
Improves Cleanliness, Quality and Productivity.
156. Adopt TPM and beat the best.
157. TPM is Total Profit Management.
158. TPM Excellence is not an act, but a habit.
159. The right place is “here”
The right time is “now”
The right situation is “the current situation”
The right tool is “TPM”.
160. TPM - “A Change for Success”.
161. Zero breakdown and Full Production
That’s the benefit given by TPM.



162. If you want to bring in complete progress
Implement TPM and achieve Full Success.
163. Total Preventive Maintenance will give a new view to
production.
164. Good Quality and Zero losses with complete machine
Utilization.
165. Do not think twice for TPM Implementation
That's the only way to win the competition.
166. TPM pillars are Profit Pilers.
167. TPM Way the Best Way; Make Company Grow, Make Country
Grow.
168. TPM is a Game where everybody gains and nobody loses.
169. TPM is a trusted platform module where COST decreases and
PRODUCTION increases.
170. Business growth is our basic need, TPM is it's actual seed.
171. Come together, bring morality. Implement TPM, enjoy
Prosperity.
172. Small-Small improvement & innovation.
173. Leads to great achievements for organization.
174. All losses can be eliminated, When TPM is implemented.
175. Introducing basics of 5S, maintenance & kaizen
Will drive our organization towards new horizon.
176. You take care of Quality; Quantity will take care of itself.
177. You run behind the Quality, Quantity will Run behind You.
178. Your IQ & My IQ can give 100 % Q to Customer.



179. TPM Says - Prepare & Prevent, Instead Of Repair & Repent.
180. TPM Happens Only When, Employees Make It Happen.
181. Animals never laugh, but think on hurdles crossing, but man laugh and never think on hurdles crossing.
182. Hard work never fails – This is old
Smart work always pass – This is new .
183. Brainstorming eliminates Problems, but TPM brain eliminates causes of Problems.
184. SAY
- | | |
|-------------------|--|
| 1 for U | - U are one of the TPM. |
| 2 for US | - TPM belong to US. |
| 3 for OUR | - TPM is OUR Life. |
| 4 for BOTH | - TPM Improves BOTH Supplier and Customer Relationship. |
| 5 for THEIR | - TPM Improve THEIR Profit. |
| 6 for ENTIRE | - TPM Increase ENTIRE Plant OEE. |
| 7 for ACHIEVE | - TPM to ACHIEVE Targets. |
| 8 for INDUSTRY | - TPM applicable to all type INDUSTRY. |
| 9 for IMPORTANT | - TPM is the Most IMPORTANT tool. |
| 10 for ATMOSPHERE | - TPM changes entire ATMOSPHERE in Our day today Activities. |
185. Accept TPM with a Positive Attitude
Achieve Success of Any Magnitude.
186. At Office - TPM Creates Work Perfection
At Home – TPM Creates Life Perfection.
187. TPM in Mind, Passion in Action
Always Ensures Productivity & Perfection.
188. People’s regular work improves today’s target, but TPM helps to cross others benchmark target.



189. Success Story Ends When Reaching To Goal
Winning Story Starts Thinking On Next Goal.
190. Enemy Is Not You, It Is Your Mindset.
191. Approach towards success is Old
Approach towards new thought is New.
192. TPM Gives One step, one day at a time.
193. TPM Experience - Impossible is Nothing.
194. TPM - Short term pain; long term gain.
195. If you can dream FOR TPM, you can do it.
196. TPM is a CROWN; Production UP & Cost DOWN.
197. TPM In; Problem Out.
198. Machine must work, everyone must think
If you don't know TPM, you will sink.
199. Defects & Breakdown Bring Tears; TPM Brings Cheers.
200. ZERO - Breakdown, Defect, Accident & LOSS; TPM is always a BOSS.
201. TPM – Where Productivity, Quality, Cost, Delivery, Safety & Morale (PQCDSM) Matters.
202. TPM – Thoughtful Journey for the profitable Organization.
203. TPM – Together Towards World Class Through TPM.
204. TPM – Gateway to Business Excellence.
205. TPM – Towards Positive Metrics.
206. TPM - Total Performance Resource.
207. What is TPM consent, Either 100 or Zero percent.



208. TPM is end less Treasure; It gives self satisfaction & pleasure.
209. No TPM, Know Monetary Loss
Know TPM, No Monetary Loss.
210. TPM costs Zero and delivers Zero – Accidents, Defects and Breakdowns.
211. Rejection, No Never, ZERO PPM Forever.
212. Let's speak with one Voice, TPM is our first Choice.
213. Follow TPM, Excellence Follows.
214. TPM ON, Losses Gone.
215. A Normal person only sees the Problem
TPM Practicing Person solves the Problem.
216. TPM – We all are responsible for our plant, equipments, and future.
217. TPM is paradigm shift “we operate, we maintain we design”.
218. TPM is a culture change.
219. Positive attitude can make a difference.
220. TPM is Teamwork methodology.
221. TPM is nothing but Transparent Production Movement.
222. TPM is The Prime Mover of Total Production Mission.
223. Test TPM (through model m/c), Practice TPM (Factory wide),
Move TPM (Companywide).
224. TPM is Trusted Platform of Management.
225. TPM is the Tool for Preventing losses & Multiplying Profit.
226. Where there is TPM, there is improvement.



227. Big or small TPM is for all.
228. Vision and Mission gets fulfilled by TPM.
229. Joy of working – TPM.
230. TPM inspires to dream more, learn more, do more and become more.
231. TPM habit are hard to acquire but easy to live with.
232. Production first, but TPM is must.
233. TPM mantra = Clean, beautiful & safe machine.
234. TPM advance; PPM retract.
235. No Jishu Hozen; No customer.
236. Win TPM as Responsibility with the use of every Possibility.
237. Life is Drama, World is Stage; we are actor & "TPM" is Director.
238. TPM is a Tree; Plant it & Make all machines breakdown Free.
239. TPM is every plants requirement for avoiding wastages & Quickly changing economic environment.
240. Discipline makes the Nation great.
TPM makes the organization great.
241. Machine is on trouble free run; Do TPM and have fun.
242. All time all condition; TPM makes solid foundation.
243. Machine health is not fair; without TPM care.
244. Implementation of TPM makes positive transaction; it increases the employee morale & Job satisfaction.
245. TPM - Master who teaches how to reduce losses.
246. TPM- Road to Destination Perfection.



247. TPM implementation leads to work simplification.
248. TPM - gateway to success.
249. TPM is Gainful; Rejection and brake down are painful.
250. TPM pays in countless way.
251. Know TPM, No Loss; NO TPM, Know Pain.
252. No problem can withstand the assault of sustained thinking - this art of sustained thinking is better known as TPM.
253. Update & Upgrade.
254. Follow TPM logic; forget magic.
255. Strive for excellence, not for perfection.
256. TPM believes in building bridges not constructing walls.
257. PQCDMS and E; the TPM parameters to see.
258. Adopt TPM practices in this stage; otherwise be ready to go to Stone Age.
259. For inclusive growth, take TPM as an oath.
260. For industrial revolution, TPM is the only solution.
261. Do TPM & Fullfill Commitment.
262. T for TPM is only Total inception?
Wider & Deeper is also conception.
263. TPM is for consistent in excellence.
264. TPM is solution against problem.
265. Use TPM to achieve goals.
266. "TPM"- A sweet journey of profitability.



267. When all becomes UNITE
Goal becomes RIGHT &
Progress becomes INFINITE.
268. TPM is like a self start function which makes life comfortable
and smooth.
269. TPM works on totality.
270. Defect free culture and healthy atmosphere keeps us refresh.
271. TPM ! Practice TPM today for a productive tomorrow.
272. TPM ! The trusted maintenance program for equipment
reliability.
273. TPM ! A direction towards zero tolerance standards.
274. TPM ! A road map to the world class performance.
275. TPM ! A transformation from chaos to orderliness.
276. TPM is a unique tool for sustainable industrial and national
growth.
277. Small changes give good results in TPM.
278. TPM is the foe of accident, defect, wastage, and breakdown!
279. TPM – The choice for better change.
280. TPM- Gathering of experiences.
281. Gives Super Knowledge Of Rectification.
282. To Maintain the Zero Rejection PPM Implement First TPM.
283. Really Shows the TPM Effects by Achieving Zero Defects.
284. By Learning you will teach, by teaching you will Learn.
285. Deep Doubts deep Wisdom Small Doubts Little Wisdom.



286. TPM is Total Power of Mind.
287. Day by day every way we are doing better & better on TPM way.
288. TPM – Total Practical management.
289. TPM – Total Positive maker.
290. The key to higher machine efficiency lies in spotting the problems and preventing losses.
291. There is only one AIM: “ZERO ACCIDENT”, “ZERO REJECTION”, “ZERO BREAKDOWN”.
292. TPM brings a positive change in you. IT transforms you.
293. Use TPM as a tool for long term competitive advantage.
294. TPM improves machine efficiency by changing employee mind set
295. TPM makes life Serene, Zero Breakdown, Zero Losses and Healthy Machine.
296. Take part in every activity, Participation made u member, Membership help in your growth.
297. TPM is less credit and more debit journey.
298. Production is the body, safety is the soul. 5S is the body, TPM is the soul.
299. TPM is a just like exercise(yoga) for increasing the health and age of equipment .
300. To be the world class best, TPM is the first step.
301. TPM is not an ACT; It is a HABBIT.
302. TPM Achieves Employment Base Stability.



303. Technology makes life easy; TPM makes business EASY.
304. TPM is a new way to bring machine up to their optimal condition and keep them up.
305. TPM Discipline would be the best tool for competing in the World Class market.
306. TPM – An effort less journey towards improvement.
307. Together we can drive towards excellence.
308. Fail to TPM; Fail to growth.
309. Perfecting TPM is directly proportional to Success.
310. TPM : Search of Excellence ends here.
311. Excellence does not come with expiry date: That is TPM.
312. System that stabilizes all industries, increases productivity, profitability and keep industries alive with its existence is called Total Productive Maintenance.
313. Good People; Good practices.
314. TPM – When we know better, we do better.
315. TPM – Directs the right path throughout.
316. Machine Healthy, production plenty, person wealthy.
317. The Machine tip-top accidents full stop.
318. TPM the foundational key to all success.
319. TPM - the way of focusing organizational needs.
320. TPM is a tool for improving communication, listening, thinking and interpersonal skills.
321. TPM the methodology for increasing involvement of peoples towards organizational goals.



- 322. No impact of problem, if you have tools of TPM.
- 323. Believers of TPM; always makes improvement.
- 324. Never give-up; TPM makes-up.
- 325. Zero, Zero, Zero, makes you hero! Hero! Hero!
- 326. Industry's sickness, TPM's weakness.



Category 2: Based on TPM Pillar Concept

1. When TPM is weak, Situation is of challenge
When TPM is strong, Situation becomes opportunity.
2. Striving for TPM without E & T is like
Trying to harvest where you haven't planted.
3. Education is the key to unlock the golden door of TPM.
4. Without Education treasure of TPM is undiscovered.
5. Proper Lubrication will avoid Re –Fabrication.
6. Jishu hozen - We maintain the plant by TPM and plant maintain us
Kobetsu kaizen - Profitable activity without investment
Jishu hozen - TPM is the key to unlock the ultimate potential of machine.
E&T - TPM is nothing but change in mindset.
7. Business will be stronger, if we follow TPM pillars.
8. Hug Autonomous maintenance, and reap Productivity.
9. 5S is foundation; JH and PM are walls while QM and KK are cover because of the same TPM becomes world's prime mover.
10. Industry without 8pillars (TPM) is like human being without family.
11. Good efforts smile the career, Jishu-Hozen smiles Quality & Productivity.
12. Yoga practice reduces the illness; 8 pillars practice (TPM) reduces the losses.



13. Organization without TPM pillars is like human being having blood cancer.
14. Home is unhappy without mother, machines are unhappy without Jishu-Hozen.
15. Mahabharata tells history of the world, TPM shows the future of the organization.
16. Concrete Pillars build robust house - TPM Pillars build robust organizations.
17. Planned Maintenance results planned hour's compliance, Break down Maintenance results short fall in production.
18. Autonomous Maintenance results basic condition
Un-attended Machine results forced deterioration.
19. Closed abnormality today, is the breakdown that does not happen tomorrow.
20. In JH ignoring a machine warning can cause much mourning.
21. Jishu Hozen is "Prepare & Prevent" instead of "Repair & Repent".
22. To open the Door of Zero equipment failure; JH is the Key.
23. In Jishu Hozen, you get results based on what you inspect, not what you expect.
24. Jishu Hozen is a full time job; don't make it a 15 Minute practice.
25. To become a market leader, Follow the steps of TPM Pillars.
26. Like Building stand on a concrete pillar, TPM stand on TPM 8 pillar.
27. Loss is like lock, TPM is its key.
28. Machine of any kind, Jishu Hozen should be in mind.



29. Protect the TPM pillar to make company much stronger.
30. JH pillar – doctor of machines.
31. Beat the odds, kill cost with KK pillar
Happy machine = higher profit JH pillar.
32. If Autonomous Maintenance is the breath of machine, TPM is the life of machine.
33. TPM acts as pillar and Cost chiller for organization.
34. House Will Builds With Concrete Pillars, Productivity Will Come Through TPM's 8 Pillars.
35. Focused Improvements aims to increase the OEE.
36. JH is Start of the TPM
KK is Heart of the TPM
PM is Throughout the TPM
QM is Result of the TPM
ET is Art of the TPM
SHE is Part of the TPM
OTPM is Support of the TPM
DM is Best of the TPM.
37. JH brings out abnormalities
PM teach us how to achieve optimal conditions
E &T teach us truth
DM gives clarity to our equipments and products
KK reveals losses and improves the focus
QM gives solution to the customer complaint and product defect
OTPM (Inventory) weighs and measures and creates good house
SH&E monitors the health and atmosphere.
38. Competent Operator is the product of Education & Training pillar.



39. A Cat has nine lives to survive; TPM has 8 pillars to sustain profits in an Industry.
40. KK aims to maximize equipment efficiency (overall efficiency improvement).
41. TPM aims to establish a total system of PM, designed for the entire life of equipment .
42. TPM operates in all sectors involved with equipment, including planning & maintenance sector.
43. TPM is based on the participation of all the members, from top management to frontline staff members .
44. TPM carries out PM through motivation management i.e through small group activities .
45. Concrete Pillars makes Strong Building
TPM Pillars makes Strong Culture.
46. 8 Pillars makes everything
47. JH creates relations between Man & Machine.
48. PM makes machines happy
Machines make company happy.
49. Where there is QM!
There is Zero PPM!
50. When TPM stands - It creates Customers.
51. TPM makes a Company - Safer than all the rest.
52. TPM Involvement processes - heads above the rest.
53. TPM Achieving the Best in PQCDMS - The River of life.
54. Follow the best to avoid the worst.



55. TPM - ZERO BAD
TPM - Loss Terminator
TPM - Key of Loss Locker
56. Follow TPM – Reduce Cost.
57. Spread out the success on the TPM information broad.
58. TPM - a profitable journey of people and organization.
59. Where kaizen starts; There problem ends.
60. Begin with TPM activity; Shine in maximum productivity.
61. TPM - Old ideas are the first ladder of Best innovation.
62. Periodical inspection; Prevents process interruption.
Autonomous maintenance, Avoids breakdown.
63. Pluck profit from the Loss - Tree.
64. TPM Pillars, the Pillars of your success.
65. TPM alphabets
A for Accident
B for Breakdown
C for Customer Complaint
D for Defect
66. In 16 types of Losses, mine your profits.
67. Build TPM Pillars with brains, brawns and a large heart.
68. Zero Breakdowns & Zero Defects– The key to higher machine efficiency.
69. TPM Spots problems early and prevents losses of all kinds.
70. TPM makes 'Impossible' - "Possible".
71. Pillar Approach: Expand Capabilities, achievement of zero breakdowns and zero defects.



72. TPM: I Operate, I Maintain, I Control.
73. TPM Enhance Skill Up-gradation.
74. Through JH, Problem looks closer than they appear.
75. Forget SHE, Know Accident
Know SHE, Forget Accident.
76. AM takes care of plant healthiness
TPM takes care of organization wealthiness.
77. Focused Improvement reduces plant loss
TPM reduces organization flaws.
78. PM improves reliability
TPM increases organization credibility.
79. Reach the heart beat of the machine
Reveal the fuguai with thorough clean
With the injection of CLIT
Improvement its pulse in PQCDSME.
80. Small group activities increases innovative ideas.
81. Sharing experience is commended, working as team is recommended.
82. Sorting and systemizing leads to orderliness.
83. Circle launches; miracle changes...!
84. Change to proper attitude; Chance for higher altitude.
85. Eliminate losses as customer is not willing to pay for it.
86. Place for everything and everything in its place.
87. This is my machine and I maintain it.
88. Believe checklist not memory.



89. Cleaning is Inspection.
90. TPM Pillars: “Aim to Zero Losses”.
91. Don't forget daily JH, KK & PM
That's the only way to succeed TPM.
92. JH is the only way to keep machine fit & fine
5S brings with it life, look, order and shine.
93. Loss Elimination Is Process Culmination.
94. TPM Pillars: Let's Make WORK more effective.
95. TPM is the true LOVE between operator and equipment.
96. TPM makes a man rational, systemize and upgrade for better orientation to work.
97. Deploy KK,JH, PM, QM, Training & Education,
Reap huge benefit through systematic implementation.
98. Deployment of pillars & systematic implementation, Leads to profit rise & loss eradication.
99. Good culture building based on TPM pillar foundation, Yield prosperity and make profitable organization.
100. JH says : My machine - My responsibility
Leads to zero breakdown & high productivity.
101. Reap huge profit through this effective medium
Company wide deployment of 8 pillars of TPM.
102. Rejection is not a Fatal disease; can be cured by TPM mind Set.
103. TPM Pillars Meets Organisation's Requirement
It Directs Managerial Action & Assignment.
104. TPM Pillars Work as a Vital Tool To Meet Targets – It's Only the Golden Rule.



105. TPM Tends to Productivity; Pillars Mends to Profitability.
106. TPM Pillars - Don't Just Book It. Work and Contribute It.
107. TPM Pillars Contribute for Higher Productivity.
108. Daily men work for the hurdles, TPM work eliminates hurdles.
109. Man will think when issue get booming up; Issues get struck when TPM pillar's boom up.
110. People's regular work improves today target, but TPM helps to cross others benchmark target.
111. QM on; customer complaints & defect gone.
112. Learn JH; vanish abnormalities.
113. Learn Jishu Hozen; be an expert operator to create kaizen.
114. Body care must for living; machine care must for surviving.
115. TPM is to analyze & to find cause, ask why? Why? Why? Till you find root cause.
116. Jishu Hozen : Empowering the Operator; Visible Shop Floor.
117. Kobetsu Kaizen : Never ending Journey Towards Improvements.
118. Kobetsu Kaizen : Religion for Continuous Improvement
119. Kobetsu Kaizen :Thinking Innovative / Positive methods.
120. Kobetsu Kaizen : Elimination of 3 sins & gaining 3 profits.
121. Quality Maintenance: Produce Right Quality from First part to Last Part.
122. Quality Maintenance: Integration of Men Method Material Machine.



123. Planned Maintenance: Empowering Operator's on Maintenance Skill.
124. Education & Training: Enhancing Individual Capabilities.
125. Regular Jishu Hozen on line; Shifts minor stoppages over the boundary line.
126. 3 Stages of JH: It Starts with Hands, Lives in Heart & Shifts in Blood.
127. Maintenance pillar; down time killer.
128. Seven Wonders of the World
Seven oceans on the earth
Seven steps of Jishu Hozen helps to make
Eighth wonder of the world – TPM.
129. Follow Kaizen & TPM Rules all the day; Keep all Losses Far away.
130. Excellence is Not an Act, It's a Habit
With TPM, Losses are converted into Profit.
131. TPM Eight Pillars; Loss Killers.
132. TPM is great medicine to I operate you fix syndrome.
133. I earn my salary by increasing the productivity of my company.
134. TPM is medical science of equipments.
135. TPM starts with shining cleanliness.
136. TPM –Minimized losses increased profitability.
137. TPM – zero breakdown, zero defect, Maximum output.
138. Follow 8 pillars for 8 working hours Success will Follow you.
139. KK Pillar is for improving "Value for money".



140. QM Pillar:
For better “Fruits” of ‘Customer satisfaction’, we need to work on “Roots” of ‘phenomenon’.
141. Follow 8 pillars Every Day to keep Problems Away.
142. Promote TPM pillar activity To demote Losses.
143. Flyover of success rests on TPM pillars.
144. TPM is strong if all pillars are along.
145. JH & PM secret of zero break-down.
146. SEARCH faster! WORK easier! Is the key to success through Office TPM!
147. TPM Pillars leads the way to achieve quality, productivity & high moral.
148. TPM erodes the pillars of laziness, ignorance and neglect to strengthen the pillars of agility, competence and care.
149. Patronize TPM - defeat accident, loss & failure.
150. TPM pillar cultivation – Guaranteed success.
151. Start autonomous maintenance; Be sure about quality sustenance.
152. Workplace visualization is so fair, the blind can see and the deaf can hear.
153. Implement TPM with full effect; manufacture products with zero defect.
154. Tring.. Tring.. Tring Tring.. Clock says it's Nine, Make our machine speak & spine. It's JH Time.
155. It's my Machine, I'm doing CLIT, I love my machine, keep it always FIT.



156. My machine is my mirror; It gives you my reflection.
157. I'm working safely, following safety rules
Learn about safety by using SHE pillar tools.
158. Breakdown analysis in PM Pillar, Success story like a Thriller.
159. TPM have eight Pillar, work as a breakdown Killer.
160. Do Kobetsu Kaizen, create a new Horizon.
161. KK :Small improvements - Big results
JH :Do JH regularly - Avoid failure permanently
JH :Make workplace heaven - Follow JH lesson.
162. Day shift or Night shift, JH checking in each shift.
163. Don't dare Take care, Do JH every where....
164. Defect - Don't procure, Don't produce & Don't pass.
165. Quality is not asserted by the supplier; it is perceived by the customer.
166. Don't through it away; it can be used in some other way.
167. Today's quality is guarantee of tomorrow's quantity.
168. Anything more than requirement is a waste.
169. Main factors of OPE and OEE; Performance, Availability and Quality.
170. No Focused Improvement pillar, Know Losses
Know Focused Improvement Pillar, NO Losses.



171. TPM is not a nonprofit activity, it builds up reliability.
- AM : I own this equipment. I maintain it.
- PM : Breakdowns are the result of ignorance of initial abnormalities.
- QM : Aim for defect less.
- FI : Many small improvements are equivalent to a big improvement.
- EM : Use the past and present experiences for developing the future.
- SHE : Our health and safety depends on the safety and health of our environment.
- OTPM: Efficient office management improves productivity.
- ENCON: Energy saved is energy produced.
- E&T : Equipment & process competent personnel can make a difference.
172. By reversing clock unit, reverse time do TPM on time.
173. Five 'S' or Five Zero, AM Pillar is the Hero.
174. Don't let your machine cry; use TPM to keep them smiling.
175. TPM is the "medical science" of the machine.
176. Every Pillar of TPM is root of strength and power.
177. TPM is a goal oriented guide of sure success.
178. By implementing TPM we are working on all round development.
179. You will take care of QUALITY & QUALITY will take care of you.
180. In our company we know- "what to do" & "how to do".
181. Keep your machines productive and eliminate losses to zero.
182. Build quality in the process itself.
183. TPM tracks a drop of oil to its source.



184. TPM align production with market demand.
185. TPM is the only means to achieve process innovation.
186. Eliminate all loss with the help of KK boss.
187. QM Pillar – Defect Killer.
188. SHE Pillar is the Global warming killer.
189. Education and Training are the Best tools for TPM Learning.
190. Total People Involvement is the 8 Pillars achievement.
191. TPM is an application of visual management.
192. TPM is not only a strategy but a new philosophy of continuous improvement.
193. TPM makes our job easier, more comfortable, more efficient and safer.
194. Through TPM, Maintenance team acquire higher knowledge and responsibilities.
195. TPM prevents critical machines from downtime and interruption.
196. Jishu Hozen is not an act; it's a Habbit.
197. Visual work place the JH is in full flash.
198. Q.M.the source of pride for the company by achieving zero defects and zero customer complaint.
199. PM the tool of optimal maintenance and effective prevention systems for machine health.
200. Do JH /PM regularly; eliminate break downs, improve productivity.
201. “We”, better than “I”, let's am try.
202. Expose abnormality, impose normality.



- 203. Do PM in time , Keep equipments fine.
- 204. Eliminate three causes & five factors
Keep equipments well and healthier.
- 205.** Through meaningful cleaning, Clean without cleaning.



Category 3: Based on TPM Circle Concept

1. Learn Together, Live Together, Work Together.
2. Adopt TPM; Defeat Ageing, Get Smarter.
3. Together Towards excellence, TPM Today
Think beyond solutions, Think TPM.
4. TPM – For a better tomorrow
TPM Start from self.
5. Understand TPM; understand your machine.
6. TPM operator; Safe operator.
7. More the tags; better will be the machines.
8. Replace Hard Work with Team work + Smart work.
9. Organization without TPM; Product without warranty.
10. For Victory, Commitment to success is important – make TPM as a commitment.
11. After practicing TPM, Winning becomes a habit and Success converts into tradition.
12. TPM starts with “T” but begins with “YOU”
13. In TPM, whether we play a large or small role is not important; Important is, by working together we can achieve our objectives.
14. Circle team work, makes dream work.
15. Work in a TPM circle; Achieve easily all difficulty goals.
16. TPM – profit all the way.
17. Together we clean for a happy machine.
18. TPM from “have to do” to “want to do”.



19. Talk TPM language; feel the change in yourself.
20. T: Team of
P: People for achieving organizational goals through the path of
M: My model machine
21. KAIZEN Spells clarity; TPM excels productivity.
22. Pulse of the organization can be measured through PQCDSM.
23. Planned Maintenance team is your Equipment Family doctor.
24. Value Creation Through Participation.
25. Prosperity through Participation.
26. “Value you add” comes from “Value you hold”.
27. Progress through participation towards everyone’s prosperity.
28. Induce energy in our work.
Introduce innovation with our experience.
Let us win our self by following TPM on daily basis.
29. A small step today; A giant leap in prosperity tomorrow.
30. Little deeds of action; A Mighty Transformation.
31. TPM aims to create a corporate culture system that maximizes the efficiency of the production system (OEE).
32. TPM creates system for preventing the occurrences of all losses on the front line and is focused on the end product.
33. TPM realizes equipment for Zero failure, Zero accident ,Zero defect for its entire life.
34. TPM in QM means reducing defect to zero, by creating, maintaining & controlling the condition under which equipment can remain free from defects.



35. TPM in Safety management is to pursue safer work and the ideal state of materials, and to seek improvement, based on the management of equipment.
36. TPM achieves zero losses through overlapping small group activities.
37. TPM starts from a single dot. TPM Circle make this a big circle.
38. Small drops make big ocean. TPM Small Groups gives PQCDSM.
39. TPM Circles builds the Culture.
40. Give your hand to make TPM circle stronger.
41. Teams rocks in TPM Circle.
42. Action in TPM way speaks louder than words.
43. For a fresh change try TPM – You can see quality through employee involvement.
44. TPM is the only way to go - For Employee involvement.
45. TPM Involvement processes - Opens the flood gates.
46. Ignited TPM - Will take you forward.
47. Coming together is the beginning; Staying together is progress; Working together is success.
48. Success can never be controlled but performance always can.
49. We own; we care.
50. You become WE in TPM.
51. Know TPM; Know Kaizen.
52. TPM: Involvement improves the creation of new innovation.



53. Listen - one point lesson
Lights up minds for innovation.
54. Efficiency is Doing Things Right
Effectiveness is Doing the Right Things.
55. Is your Machine TPM plated?
56. How many One Point Lessons are enough to fill my brain?
57. 5S is the new S.O.S.
58. Make Small Group Activity, really large.
59. Lets discuss & we can do it.
60. TPM Circle Member is backbone of organization.
61. Share in circle & Win the context.
62. The greater the degree of seriousness and involvement, the better will be the yield for Everyone .
63. TPM circle meetings are tool for thinking out of the box.
64. Enhance cleaning of equipment Requires everyone's involvement.
65. Adopt 5 "S" in your culture; See your organization shine in future.
66. TPM circles address all the abnormality to solve the same by TPM credibility.
67. Deploy new concepts in horizontal, Employ safe work culture in total.
68. Form a team, follow the theme.
69. 5S activity is the first step, pillars activity is the next step.
70. Organisations have hierarchy, in TPM no hierarchy.



71. TPM pillars are eight, making the future bright.
72. TPM Circles are most significant units of excellence.
73. TPM Circle is a TEAM where Together Everyone Accomplishes More.
74. Together we make the difference.
75. Working in TPM circles is rewarding.
76. To work in team is not basic instinct of man; it is learnt.
77. Together We can & Together We Will, Make IMPROVEMENTS (PQCDSM).
78. TPM provides every team members equal satisfaction
Everybody does a work which gives the perfection.
79. Do it right, do it daily, do it successfully
Work for eight hours and sleep peacefully.
80. No matter what job you do in your shift
You have got a role to do in TPM Ambit.
81. Don't play hide-n-seek with your progress, Employ TPM and
achieve the success.
82. TPM Circle Concept: I Do, You Do, We Do? IMPROVEMENTS.
83. TPM TEAM work; make the DREAM work.
84. TPM Team work, divided the task and multiplies the success.
85. All employee involvement & team participation, Build rapid
growing & healthy organization.
86. Systematic JH deployment through circle concept
Makes equipment healthier & employee's adept.
87. Healthier equipments & motivated teams
Ensure prosperity & fulfilled dreams.



88. TPM circles, when together they act
Lead company to zero defects.
89. Conducting TPM circle activity; Controlling health of machines &
Quality.
90. Make the Failure and Breakdown Nil
By Merging Operation & Maintenance Skill.
91. TPM Circle Promotes Brain Storming of Critical Issues.
It Generates Creative and Participative Positive Tissues.
92. TPM is Our Best Friend; Zero Break-Down Is Our Trend.
93. TPM Aims for – Improving Team Work Through Small Group
Activities.
94. Profit is Our Target; TPM is Our Mind Set.
95. TPM is wisdom to the people, who are all fighting for the real
causes.
96. Work today and TPM will change entire changes.
97. Daily meet reduce your personal fear, but daily circle meet
improves your mind-power.
98. If we work together; we win together.
99. If you chase quality; quality will chase you.
100. Life is a burning candle; TPM will save it with safety handle.
101. TPM cannot be borrowed or brought; it has to be experienced,
learnt & taught.
102. TPM is teamwork; get involve & enjoy work.
103. Small circle activities doing consistently well
That's excellence, its TPM fuel.



104. Drop & Drop can make an ocean
Let's achieve circle target to achieve TPM vision.
105. Chain Strength depends on weakest link
TPM strength depends on strong circles.
106. Whatever We can Believe, With TPM Circles, we can Achieve.
107. Through TPM: Team works with Passion to achieve the set goals & Make Company Proud.
108. In the World, Indian Culture is Best
In the Company, TPM Tool is the Best.
109. TPM – Total People Movement towards Excellence.
110. TPM is our way of life.
111. My company is my temple, my machine is my angel.
112. We are maintaining zero waste culture.
113. Office time loss is something which I don't like.
114. We don't have lunch and rest hours for equipments.
115. Small groups doing Small improvements, giving Big Results.
116. TPM circle ... Small is Big.
117. Together through TPM circles & Achieve More.
118. TPM circles ... Individual hands coming together
TPM Organization ... TPM circles coming together.
119. TPM circles are wheels of TPM pillars.
120. TPM Circle active-Ensures solutions Proactive.
121. TPM Circle-Group is small but makes a difference Large.
122. TPM Circle- Enrolls all to achieve goal with Joy.



123. Any problem; one solution " TPM Circle".
124. TPM Team work, makes a Dream work.
125. TPM teamwork means more we and less me.
126. TPM circle insists to make everyone leader.
127. TPM learning is a treasure that will follow its owner forever.
128. A kaizen a day, keeps the losses away.
129. Behind me is infinite power
Before me is endless possibility
With TPM together
I have boundless opportunity.
130. Let's work as a TEAM. Save on Water, Power & STEAM.
131. TPM success lies in Team work.
132. Productive Maintenance with Total Employee Participation.
133. Implement TPM through Team work, Will help in changing culture in single jerk.
134. Make many TPM teams; achieve your company's dream.
135. TPM circle for process improvement, zero failure & clean environment.
136. Go to root cause; No need to take pause.
137. Company without TPM is like a tree without fruit.
138. For problem solution "go for TPM circle formation".
139. Vision without action is merely a dream; Action without vision just passes the time; Vision with action can change the shop floor.
140. Work always for safe, not for sake.



141. One point lessons and Kaizens generations, Comes through circle members discussions.
142. Be a routine or chronicle problem, Circle meeting has every solution.
143. Checklist and root cause analysis, Tools to melt failure iceberg crisis.
144. Identify sixteen loss, Eliminate abnormal loss.
145. Abnormalities identifications and liquidations, these are key for TPM accelerations.
146. Participation is the key; everyone has a role in TPM.
147. Machine doesn't have organs like you; but it depends upon friends like you.
148. TPM guarantees good reward; implement with no hazard.
149. No need to ask where and how.
150. We work with safety and help to provide a safe culture to our team.
151. TPM motivates - free to hear, with everything clear & ready to share.
152. No need to worry, if careful journey continues.
153. Meet and share anytime, anywhere help to improve everywhere.
154. This is our plant. We care for our equipment.
155. Loss cannot be eliminated. It can only be reduced.
156. Break downs are not accidental. They are caused.
157. Few seconds of daily checking eliminates major breakdowns.
158. Little work daily by many, equivalent to a big.



159. Breakdown and defects are shame to our work place, we must thoroughly clean and maintain the equipment.
160. Operation and maintenance are two wheels of a bi cycle.
161. We must take care of our equipments through proper cleaning, inspection, lubrication and tightening.
162. Key to TPM circle activity – maintain one’s equipment by oneself.
163. TPM culture makes workplace dreams true.
164. TPM Circle is Like a Miracle for the Running Continuous Improvement Cycle.
165. All TPM Circle Members should remember PQCDSDM Target.
166. If BAD is zero then, TPM Circle members become Hero.
167. TPM Circles do magic with the help of TPM logic.
168. Identify abnormality – improve self ability.
169. Implement TPM; It is easier than what you thought.
170. Work with UNITY to achieve TPM, It improves productivity.
171. TPM is a culture that arrive to stay.
172. TPM an important ALLY of worker union in the attainment of their objectives for their benefits.
173. TPM implementation will conserve the dynamics of continuous improvement for ever.
174. Streamlining administration and improving the quality of work.
175. TPM Pillar is not to make strange things settled, so much as to make settled things strange.
176. TPM – We have the power to make ourselves.



177. Real loser is not the one who does not win, but the one who does not fight.
178. TPM circles are the keys for overlapping improvements throughout the plant.
179. TPM circle concept works to improve the team feeling i.e.
- T - Together
 - E - Everyone
 - A - Achieves
 - M - More
180. Circle creation, Idea generation.
181. Idea sharing is the tool of problem solving.
182. 3.3 when circle pro-active, Result always positive.
183. Find-out root cause, Solve it forever.
184. 3.4 circle meeting, Power of team.



Notes



Notes