



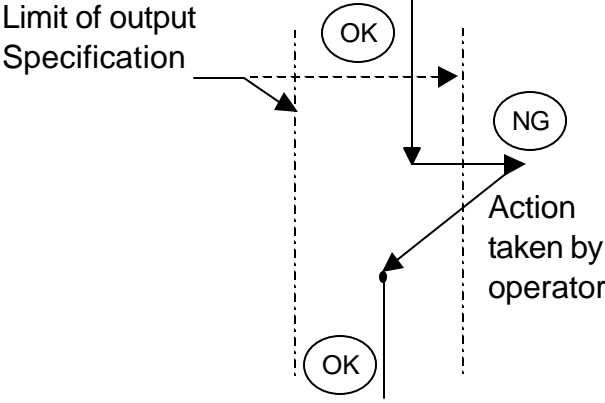
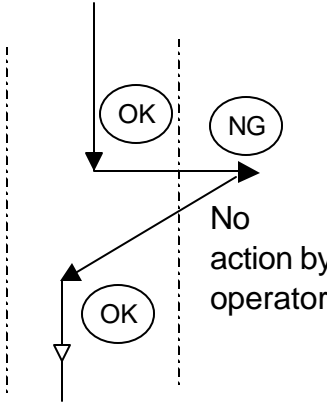
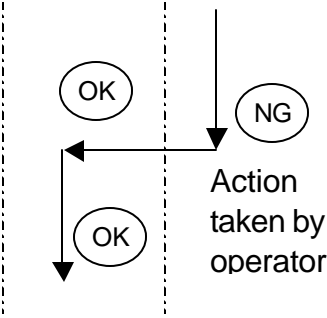
### QUALITY MAINTENANCE KAIZEN SHEETS

COMPANY'S LOGO	ZERO DEFECT	PROCESS : MACHINE NAME :	DEFECT TYPE	A	B	C
KAIZEN THEME :		KAIZEN IDEA :				
QUALITY MAINTENANCE KAIZEN SHEET						
1. Physical phenomenon Photo / Sketch		<b><u>Before Kaizen</u></b>				
2. Analysis A) in case of A or C type : What was action taken  BE SPECIFIC, SAY WHAT OPERATOR DID FINALLY TO CORRECT THE PHENOMENON)		Photo / Sketch				
B) In case of B type :						
		Photo / Sketch				



## DEFECT TYPES

We have three types of defects viz, A, B & C type

<p><u>A - TYPE DEFECT</u></p>  <p>Limit of output Specification</p> <p>OK</p> <p>NG</p> <p>Action taken by operator</p> <p>OK</p>	<p><u>DESCRIPTION</u></p> <ul style="list-style-type: none"> <li>- The output is (OK) initially.</li> <li>- Becomes (NG).</li> <li>- Corrective action is taken by operator</li> <li>- Becomes (OK)</li> </ul>
<p><u>B - TYPE DEFECT</u></p>  <p>OK</p> <p>NG</p> <p>No action by operator</p> <p>OK</p>	<ul style="list-style-type: none"> <li>- The output is (OK) initially</li> <li>- Becomes(NG)</li> <li>- No action taken by operator</li> <li>- Becomes (OK)</li> </ul>
<p><u>C - TYPE DEFECT</u></p>  <p>OK</p> <p>NG</p> <p>Action taken by operator</p> <p>OK</p>	<ul style="list-style-type: none"> <li>- The output is (NG) initially</li> <li>- Action taken</li> <li>- Become (OK)</li> <li>(setting scrap)</li> </ul>

